

E

走心式車刀架

Tool Holder For Automatic Lathes

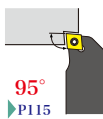
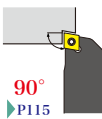
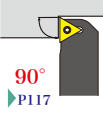
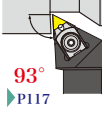
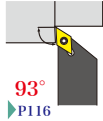
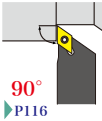
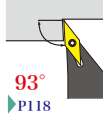
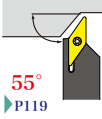
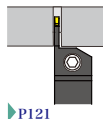
◆走心式車刀系列索引表 114 Automatic Lathes Series

SCLC-N	115
SCAC-N	115
SDJC-N	116
SDAC-N	116
STAC-N	117
ETJN	117
SVJC(B)-N	118
SVKB	119
SVKC	119
SER/L-N	120
EZH	121



走心式車刀系列索引表

Index Of Automatic Lathes Series

刀片形狀 Insert Type	加工方式 Tooling		
 80° 菱形 Diamond Type C	SCLC-N  95° ▶P115	SCAC-N  90° ▶P115	
 三角形 Triangular Type T	STAC-N  90° ▶P117	ETJN  93° ▶P117	
 55° 菱形 Diamond Type D	SDJC-N  93° ▶P116	SDAC-N  90° ▶P116	
 35° 菱形 Diamond Type V	SVJC(B)-N  93° ▶P118	SVKB  55° ▶P119	SVKC  55° ▶P119
 外徑牙刀 External Holder ER / IR	SER/L-N  ▶P120		
 切斷刀片 Grooving ECH	EZH  ▶P121		

 A
刀片
INSERT

 B
鋸齒端銑刀
CARBIDE END MILL

 C
外徑車刀架
TOOL HOLDER

 D
外徑出水車刀架
TOOL HOLDER
WITH COOLANT

 E
走心式車刀架
AUTOMATIC LATHES

 F
手工具
HAND TOOLS

 G
內徑車刀架
BORING BAR

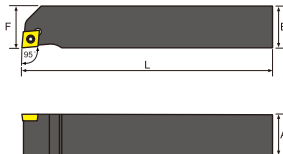
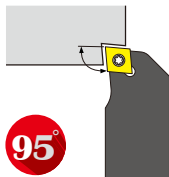
 H
切斷刀架
GROOVING

 I
銑刀
END MILL
CUTTER

 J
快速鑽頭
RAPID DRILL

 K
機床配件
MACHINE
ACCESSORIES

I SCLC-N



本圖所示為右手刀 (R)
Right-Hand Show

在庫 Stock 寸法 Dimension(mm)

產品型號 Model No

R

L

A

B

L

F



刀片
Insert



螺絲
Screw



旗型板手
Wrench

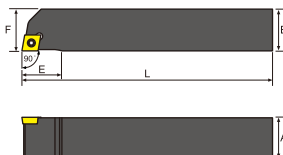
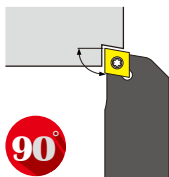
價格
Price

產品型號 Model No	R	L	A	B	L	F	刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
SCLCR/L-0808K06N	●	●	8	8	125	8	CC□□0602□□	CS25	T-8	
SCLCR/L-1010K06N	●	●	10	10	125	10				
SCLCR/L-1212K09N	●	●	12	12	125	12	CC□□09T3□□	CS35	T-15	
SCLCR/L-1616K09N	●	●	16	16	125	16				

●刀片資料：CC□□0602□□、CC□□09T3□□→參考W~Y頁

●Insert Detail：CC□□0602□□、CC□□09T3□□→Ref.Page-W~Y

I SCAC-N



本圖所示為右手刀 (R)
Right-Hand Show

在庫 Stock 寸法 Dimension(mm)

產品型號 Model No

R

L

A

B

L

E

F



刀片
Insert



螺絲
Screw



旗型板手
Wrench

價格
Price

產品型號 Model No	R	L	A	B	L	E	F	刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
SCACR/L-0808K06N	●	●	8	8	125	14	8	CC□□0602□□	CS25	T-8	
SCACR/L-1010K06N	●	●	10	10	125	10	10				
SCACR/L-1212K09N	●	●	12	12	125	13	12	CC□□09T3□□	CS35	T-15	

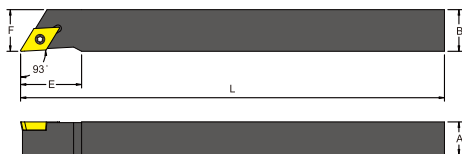
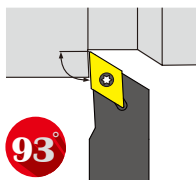
●刀片資料：CC□□0602□□、CC□□09T3□□→參考W~Y頁

●Insert Detail：CC□□0602□□、CC□□09T3□□→Ref.Page-W~Y

E
走心式車刀架
AUTOMATIC LATHES



SDJC-N


 本圖所示為右手刀 (R)
 Right-Hand Show

在庫 Stock 寸法 Dimension(mm)

產品型號 Model No

R	L	A	B	L	E	F
●	●	10	10	125	14	10
●	●	12	12	125	18	12
●	●	12	12	125	18	12
●	●	16	16	125	30	16


 刀片
 Insert

 螺絲
 Screw

 旗型板手
 Wrench

 價格
 Price

SDJCR/L-1010K07N	●	●	10	10	125	14	10	DC□□0702□□	CS25	T-8	
SDJCR/L-1212K07N	●	●	12	12	125	18	12				
SDJCR/L-1212K11N	●	●	12	12	125	18	12	DC□□11T3□□	CS35	T-15	
SDJCR/L-1616K11N	●	●	16	16	125	30	16				

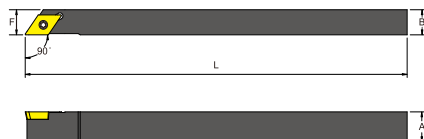
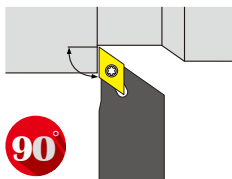
●刀片資料：DC□□0702□□、DC□□11T3□□→參考AC~AD頁

●Insert Detail：DC□□0702□□、DC□□11T3□□→Ref.Page-AC~AD

E

 走心式車刀架
 AUTOMATIC LATHES


SDAC-N


 本圖所示為右手刀 (R)
 Right-Hand Show

在庫 Stock 寸法 Dimension(mm)

產品型號 Model No

R	L	A	B	L	F
●	●	8	8	125	8
●	●	10	10	125	10
●	●	12	12	125	12
●	●	12	12	125	12
●	●	16	16	125	16


 刀片
 Insert

 螺絲
 Screw

 旗型板手
 Wrench

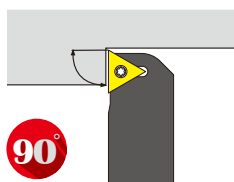
 價格
 Price

SDACR/L-0808K07N	●	●	8	8	125	8	DC□□0702□□	CS25	T-8	
SDACR/L-1010K07N	●	●	10	10	125	10				
SDACR/L-1212K07N	●	●	12	12	125	12				
SDACR/L-1212K11N	●	●	12	12	125	12	DC□□11T3□□	CS35	T-15	
SDACR/L-1616K11N	●	●	16	16	125	16				

●刀片資料：DC□□0702□□、DC□□11T3□□→參考AC~AD頁

●Insert Detail：DC□□0702□□、DC□□11T3□□→Ref.Page-AC~AD

STAC-N



90°



本圖所示為右手刀 (R)
Right-Hand Show

在庫 Stock 寸法 Dimension(mm)



刀片
Insert

零件 Parts

螺絲
Screw

旗型板手
Wrench

價格
Price

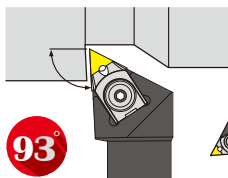
產品型號 Model No

產品型號 Model No	R	L	A	B	L	F	刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
STACR/L-0808K09N	●	●	8	8	125	8	TC□□0902□□	CS22	T-7	
STACR/L-1010K09N	●	●	10	10	125	10				
STACR/L-1212K11N	●	●	12	12	125	12	TC□□1102□□	CS25	T-8	
STACR/L-1616K11N	●	●	16	16	125	16				

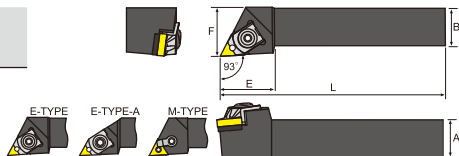
●刀片資料：TC□□0902□□、TC□□1102□□→參考Z-AB頁

●Insert Detail：TC□□0902□□、TC□□1102□□→Ref.Page-Z-AB

ETJN



93°



本圖所示為右手刀 (R)
Right-Hand Show

在庫
Stock

寸法 Dimension(mm)

刀片
Insert

零件 Parts

墊片
Shim

中心銷
Screw of shim

壓板
Clamp

螺絲
Screw

C扣環
Clasp

L型板手
Wrench

價格
Price

產品型號 Model No

產品型號 Model No	R	L	A	B	L	E	F	刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp	L型板手 Wrench	價格 Price
ETJNR/L-1616K16	●	●	16	16	125	32	20	TN□□1604□□	SMT-322	LT-4	TN16-2	CS60E	C-5	LW025 LW030	

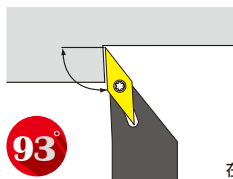
●刀片資料：TN□□1604□□→參考L-N頁

●Insert Detail：TN□□1604□□→Ref.Page-L~N

E
走心式車刀架
AUTOMATIC LATHES

E
C
D
TC/TN
V
ER/IR
S
ECH

SVJC(B)-N


 本圖所示為右手刀 (R)
 Right-Hand Show

產品型號 Model No	在庫 Stock		寸法 Dimension(mm)							零件 Parts		
	R	L	A	B	L	E	F	刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price	
SVJBR/L-1010K11N	●	●	10	10	125	18	10	VB□□1103□□	CS25	T-8		
SVJBR/L-1212K11N	●	●	12	12	125	18	12					
SVJBR/L-1616K11N	●	●	16	16	125	30	16					
SVJBR/L-1616K16N	●	●	16	16	125	30	16	VB□□1604□□	CS35	T-15		

●刀片資料：VB□□1103□□、VB□□1604□□→參考AK頁

●Insert Detail：VB□□1103□□、VB□□1604□□→Ref.Page-AK

E

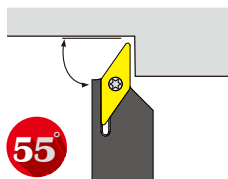
 走心式車刀架
 AUTOMATIC LATHES


產品型號 Model No	在庫 Stock		寸法 Dimension(mm)							零件 Parts		
	R	L	A	B	L	E	F	刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price	
SVJCR/L-1010K11N	●	●	10	10	125	18	10	VC□□1103□□	CS25	T-8		
SVJCR/L-1212K11N	●	●	12	12	125	18	12					
SVJCR/L-1616K11N	●	●	16	16	125	30	16					
SVJCR/L-1616K16N	●	●	16	16	125	30	16	VC□□1604□□	CS35	T-15		
SVJCR/L-2020K16N	●	●	20	20	125	30	25					

●刀片資料：VC□□1103□□、VC□□1604□□→參考AF~AG頁

●Insert Detail：VC□□1103□□、VC□□1604□□→Ref.Page-AF~AG

SVKB



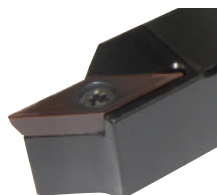
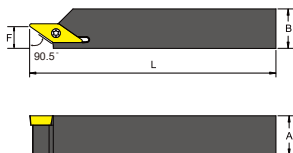
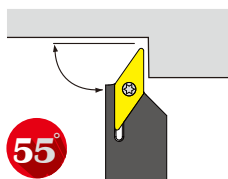
本圖所示為右手刀 (R)
Right-Hand Show

產品型號 Model No	在庫 Stock		寸法 Dimension(mm)				刀片 Insert	零件 Parts		
	R	L	A	B	L	F		螺絲 Screw	旗型板手 Wrench	價格 Price
SVKBR/L-1212K11	●	●	12	12	125	9	VB□□1103□□	CS25	T-8	
SVKBR/L-11616K11	●	●	16	16	125	9				

●刀片資料：VB□□1103□□→參考AK頁

●Insert Detail：VB□□1103□□→Ref.Page-AK

SVKC



本圖所示為右手刀 (R)
Right-Hand Show

產品型號 Model No	在庫 Stock		寸法 Dimension(mm)					刀片 Insert	零件 Parts		
	R	L	A	B	L	E	F		螺絲 Screw	旗型板手 Wrench	價格 Price
SVKCR/L-1212K11	●		12	12	125	15	9	VC□□1103□□	CS25	T-8	
SVKCR/L-11616K11	●		16	16	125	15	9				

●刀片資料：VC□□1103□□→參考AF~AG頁

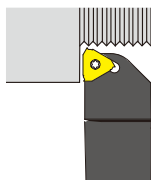
●Insert Detail：VC□□1103□□→Ref.Page-AF~AG

E
走心式車刀架
AUTOMATIC LATHES



VC/VB
ER/IR
ECH

SER/L-N



本圖所示為右手刀 (R)
Right-Hand Show

產品型號 Model No	在庫 Stock		寸法 Dimension(mm)					刀片 Insert	零件 Parts						價格 Price
	R	L	A	B	L	E	F		墊片 Shim	墊片 Shim	螺絲 Screw	螺絲 Screw	旗型板手 Wrench	L型板手 Wrench	
SER/L-1212K11N	●	●	12	12	125	20	12	11ER/IR			CS30		T-10		
SER/L-1010K16N	●	●	10	10	125	20	10	16ER/IR	-	-	CS35	-	-		
SER/L-1212K16N	●	●	12	12	125	20	12						T-15		
SER/L-1616K16N	●	●	16	16	125	25	16		AE16	AI16	CS 35115	CS6-0306		LW025	

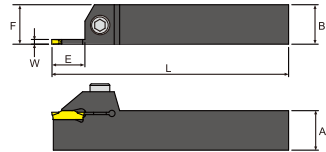
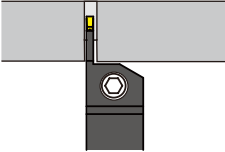
- 16ER：右手刀片，16IR：左手刀片。
- 16ER：Left hand insert, 16IR：Left hand insert.
- 刀片資料：11ER/IR、16ER/IR→參考AT~AU頁
- Insert Detail：11ER/IR、16ER/IR→Ref.Page-AT~AU

E

走心式車刀架
AUTOMATIC LATHES



EZH



本圖所示為右手刀 (R)
Right-Hand Show

產品型號 Model No	在庫 Stock		寸法 Dimension(mm)					刀片 Insert	零件 Parts		價格 Price
	R	L	A x B	L	E	W	F		螺絲 Screw 	L 型板手 Wrench 	
EZHR/L-12K-2D-14	●	●	12 x 12	125	14	2	12	ECH200	CS35115	T15	
EZHR/L-12K-3D-14	●	●	12 x 12	125	14	3	12	ECH300			
EZHR/L-16D-2D-14	●	●	16 x 16	125	14	2	16	ECH200	CS6-50	LW040	
EZHR/L-16D-3D-16	●	●	16 x 16	125	16	3	16	ECH300			

- 刀片資料：ECH200、ECH300→參考AL頁
- Insert Detail：ECH200、ECH300→Ref.Page-AL

E

走心式車刀架
AUTOMATIC LATHES

C

D

E

T

V

S

ER/IR

ECH

A series of horizontal dotted lines for writing notes, spanning the width of the page.

Notes Page